Each

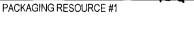
40 Um:

Thursday, 3/8/2007 3:40:49 PM Kim Johnston **Process Sheet** : LOCK PLATE **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 31145 : 10332 **Estimate Number** Part Number : D2534 P.O. Number NA 3/8/2007 S.O. No. : 1)//~ · D2534 REV D **Drawing Number** This Issue : N/A : NC. Prsht Rev. Project Number : MA : SMALL /MED FAB Type **Drawing Revision** First Issue : 30398 : NA Material Previous Run : 3/23/2007 **Due Date** Qty: Written By Checked & Approved By Comment 35 : Est Rev:A New Issue 05-11-07 JLM Est Rev:B Now on Waterjet 06-06-20 JLM **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** M304S11GA 304/316 .125 Sheet Comment: Qty.: 0.0448 sf(s)/Unit Total: 1.7934 sf(s) 304/316 .125 Sheet (M304S11GA) 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev:___D Prog Rev: D 07/03/12 2-Deburr if necessary 3.0 QC2 07 03 12

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

QC8 SECOND CHECK

Comment: SECOND CHECK PACKAGING 1





Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



4.0

5.0

Dart Aerospace Ltd

W/O:		WORK ORDER	CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQA	: <u>2</u>	<u>∑</u> Date: <u>⊗</u>	7/03/14

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDE	ER NON-CONFORMANC	E (NCR)			
		Description of NC	Corrective Action Section B		Verification	/orification Approval	Annroyal	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

E ≱e: User: Thursday, 3/8/2007 3:40:50 PM

Kim Johnston ...

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK PLATE

Job Number: 31145

Part Number: D2534

Job Number:



Seq. #: 0

Machine Or Operation:

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 870314

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dort No.		DAD # . Foult Cotogony NC	3. Vaa	No DOA		Deter	- 9 -

QA: N/C Closed: ____ Date: ____

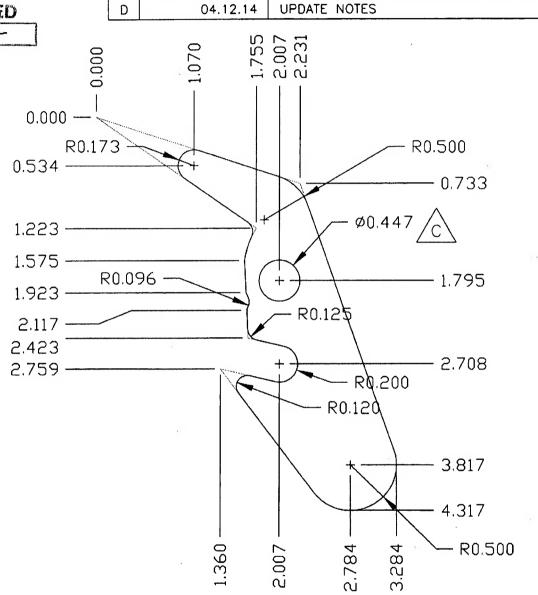
NCR:		2	WORK ORI	DER NON-CONFORMANC	E (NCR)			
		Description of NC	Corrective Action Section B			V:6:4: A	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries



DRAWN BY DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA CHECKED # **B WILLIAMS** APPROVED DRAWING NO. REV. D D2534 SHEET 1 OF 1 TITLE SCALE DATE LOCK PLATE 04.12.14 HOLE WAS 0.328 С 96.07.26

RELEASED 04.12.16



D2534 LOCK PLATE

SHOP COPY

AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK) RETURN TO (REF. DART SPEC. M304S11GA)

ENGINEERING

2) FINISH: NONE 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015 UNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE

4) ALL DIMENSIONS ARE IN INCHES 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	31145
Description: Lock plate	Part Number:	Dass4
Inspection Dwg: DS34, Rev:D	1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article 3	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	lejest	Method of Inspection	Comments
\$0.447	+0.006-0.001	0.447	1		vern	
RO.500	+1-0.010	R 0.500	/		RADIUS GU	
RO.113	11-0.010	RO.173	¥		RADIUS GO	
20.096	+1-0.010	RO.096	1		RADIUS GUI	
R0.125	+1-0.010	RO.125	J		RADIUS GU	· ^ -
RO.120	+1-0.010	RO. 120	1		RADIUS 6	
RD-200	+1-0.010	RO.200	V		RAdius GUA	ge
0.125	+1-0.010	0.117	V		vern	
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					<u> </u>	a makan a danner 1 per tanggangan paman mengan makan pamah 1 dan 10 per tanggan pamah 1 ang ang ang ang ang ang

Measured by: //w/ ////	Audited by:	Prototype Approval:
Date: 07 03 1	2 Date: 67/03/12	Date:
7000	10.102/10.	Revised by Approve

Rev	Date	Change	Revised by	Approver
Α		New Issue	KJ/JLM	

